

SOLEX CARBURETTORS
SPARE PARTS SCHEDULE

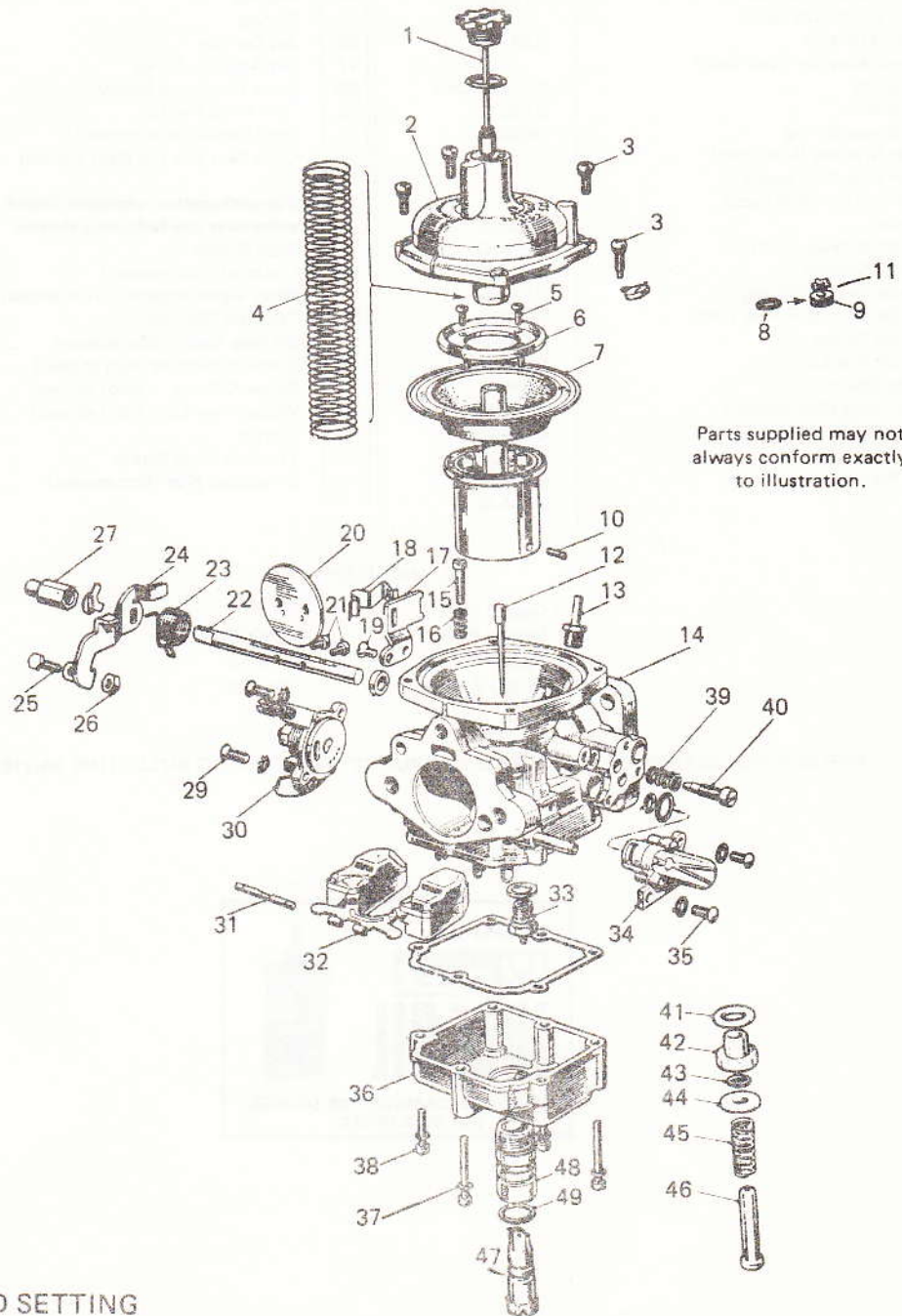
SAAB

2 Litre B.20

Carburettor	Solex Ref.	Customer Ref.
TWO 150 CD-SEV	3805L	836057
	3805R	836044

1974 - 1976

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STANDARD SETTING

Carburettor Ref.	Metering Needle	Air Valve Return Spring	Needle Valve
3805 L & R	B.24158/BIDT	B.18274	B.24008

SPARE PARTS SCHEDULE (for carb. ref. 3805L)

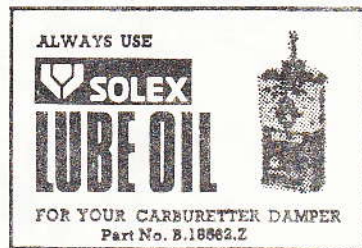
Ref	Description	Part No.	Ref	Description	Part No.
-	Vent Lever (Not shown)	B22984	33	Needle Valve	B24008
-	Liner (Not shown)	B22991	34	Temp. Compensator	B19657
1	Damper	B24322	35	Temp: Comp. Screws (2 off)	09200
2	Cover	Not serviced	36	Float Chamber	B16506
3	Cover Screws (4 off)	019654	37	Fixing Screws Do (4 off)	B19224
4	Air Valve Spring	B18274	38	Fixing Screws Do (2 off)	B19225
5	Retain Ring Screws (4 off)	B18008	39	Not used	-
6	Retain Ring (Not shown)	020130	40	Not used	-
7	Diaphragm	B20924	41	Bushing Washer	019664
8	"O" Ring for Adjuster (Not used)		42	Bushing	B20979
9	Adjuster Screw (Not used)		43	"O" Ring in pack	-
10	Needle Retain: Screw	019673	44	Washer	B20980
11	Retain Ring (Not used)		45	Spring	B17894
12	Metering Needle	B24158	46	Jet Orifice	B22266
13	Ignition Adaptor (Not used)		47	Jet Adjust: Screw	019926
14	Main Body	Not serviced	48	Bush Retaining Screw	B17406
15	Stop Screw	019532	49	"O" Ring For Do	016268
16	Stop Screw Spring	08539	-	Stop Screw (Not shown)	B20365
17	Starter Bracket (Not used)		-	Lock Nut For Do (Not shown)	B20366
18	Starter Clip (Not used)				
19	Screw For Do (Not used)				
20	Throttle	020352			
21	Throttle Screws (2 off)	010350	15	Stop Screw	020363
22	Throttle Spindle	B24183	-	Locknut (Not shown)	P16639
23	Throttle Return Spring	B23109	-	Vent Valve Adjuster (Not shown)	020363
24	Throttle Stop & F/Idle Lever	B22985	22	Throttle Spindle	B24184
25	Fast Idle Screw	B17562	-	By Pass Valve (Not shown)	B25220
26	Locknut For Do	019480	-	Screw & Washer (Not shown)	B19225
27	Nut for Spindle	016411	-	Screw C/Sunk (Not shown)	B18822
28	Retain Ring (Not shown)	B18788	-	Washer For Do (Not shown)	B19371
29	Starter Fixing Screws (2 off)	B18696	30	Starter	B24750
30	Starter	B24722	15	Throttle Stop Screw	B24740
31	Float Pivot	B18613	-	Extension Nut (Not shown)	B24210
32	Float	B19470			

For carburettor reference 3805R substitute the following details:

SERVICED BY:

* Gasket Pack	GP245
† Needle Pack	B24008
12000 E. Pack	B19633
24000 E. Pack	B24282

FOR SERVICE INFORMATION ON THIS CARBURETTER REFER TO BULLETINS SB.216 & 216A.



Issued by SOLEX (U.K.) LTD.
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Manufacturers of Solex Carburettors

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