

SOLEX CARBURETTORS
SPARE PARTS SCHEDULE

SAAB

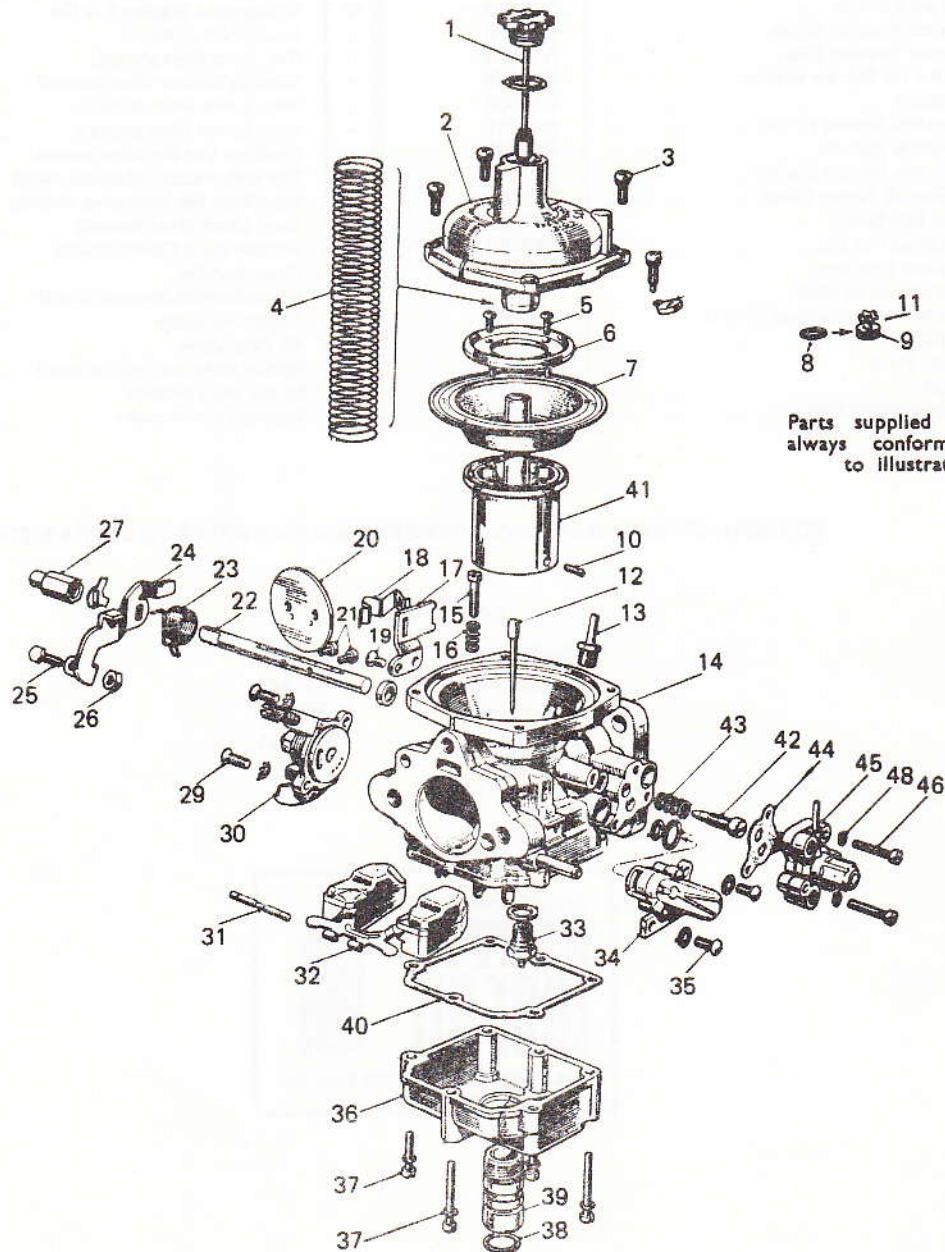
2 Litre B.20

1976 - 77

1977 on

Carburettor	Solex Ref.	SAAB
175 CD-SEVX	3880	836308
	3932	836669

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STANDARD SETTINGS

MISAB

Carburettor Ref	Metering Needle	Air Valve Return Spring	Needle Valve
3880	B.25265/B1 DS	B.18339	B21344
3932	B.25265/B1 DS	B.18339	B21344

(Continued overleaf)

Sheet Ref. SL.482

SPARE PARTS SCHEDULE (for carb. ref. 3880)

Ref.	Description	Part No.	Ref.	Description	Part No.
1	Damper	B18508	34	Temperature Compensator	B19657
2	Cover (Not serviced)	-	35	Fixing Screws Do	09200
3	Cover Fixing Screws (4 off)	019654	36	Floatchamber	B16506
4	Return Spring	B18339	37	Screws For Do - Short (2 off)	B19225
5	Screws (4 off)	B18008	37	Screws For Do - Long (4 off)	B19224
6	Retaining Washer	B17385	38	"O" Ring	-
7	Diaphragm	B19420	39	Sealing Plug & "O" Ring	B20767
8	"O" Ring for Needle Adjuster	019657	40	Floatchamber Gasket	*
9	Adjust Screw & "O" Ring	B20042	41	Air Valve (Not serviced)	-
10	Needle Retaining Screw	B20108	42	Not used	-
11	Adjuster Retain Ring	B19995	43	Not used	-
12	Metering Needle	B25265	44	Gasket	*
13	Ignition Adaptor (Not used)	-	45	By Pass Valve	B25219
14	Body (Not serviced)	-	46	Screws For Do (2 off)	B19225
15	Throttle Stop Screw	020363	-	C/Sunk For Do. (Not shown)	B18822
16	Spring For Do	015458	48	Shakeproof Washer For Do.	B19371
17	Starter Bracket C'pte.	B17088	-	Liner (Not shown)	B22991
18	Starter Bracket Clip	B17626	-	Ret. Ring (Not shown)	B18788
19	Screw for Starter Bracket	B15346	-	Spacing Washer (Not shown)	B23086
20	Throttle	019608	-	Vent Level (Not shown)	B22987
21	Throttle Screws (2 off)	010351	-	Stop Screw (Not shown)	B20365
22	Throttle Spindle	B23830	-	Locknut For Do (Not shown)	B20366
23	Throttle Return Spring	B23312		For carburetter reference 3932	
24	T/Stop & F/Idle Lever	B22988		substitute the following details:	
25	Fast Idle Screw	B17562	-	Vent Lever (Not shown)	B26814
26	Locknut For Do	019480	34	Temperature Compensator	B19655
27	Spindle End Nut	L1475	36	Floatchamber	B25735
28	Not shown or used	-	37	Floatchamber Screws (6 off)	B25435
29	Starter Fixing Screws (2 off)	B17269	9	Adjusting Screw	B25667
30	Starter	B25114	45	By Pass Valve	B25220
31	Float Pivot	B18613	-	Spring Retainer (Not shown)	B25678
32	Float	B19470	-	Screw (Not shown)	B25678
33	Needle Valve Pack	B21344	-	Washer (Not shown)	B19371

FOR SERVICE INFORMATION ON THIS CARBURETTER REFER TO SB. 216 & 216A.

SERVICED BY:

*Gasket Pack	244
†Needle Valve Pack	B21344
Adjusting Tool	B25860
Repair Kit	B19633



Issued by SOLEX (U.K.) LTD.
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